



1st-cut

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Prozessoptimierung  
Zerspanungslösung  
Werkzeugvertrieb



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# SOLID MINIATURE TURNING for SMALL BORE

**NEW**

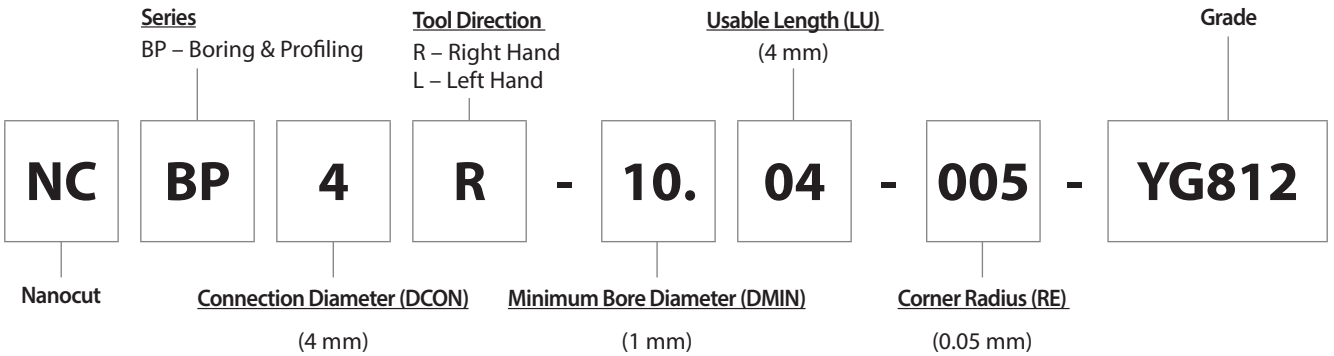
Click this  
QR code!!



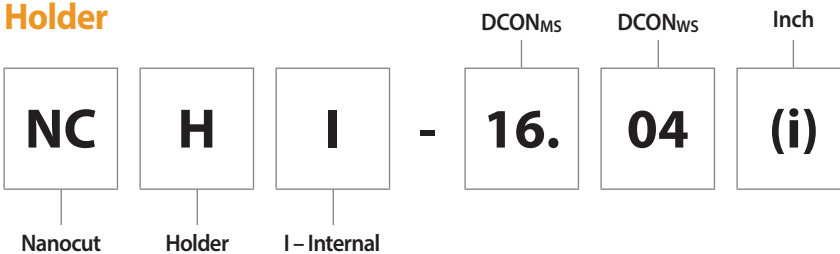
Scan this QR code  
to see our  
Nanocut  
at work.

# Code Keys - Boring bar & Holder

## Boring bar



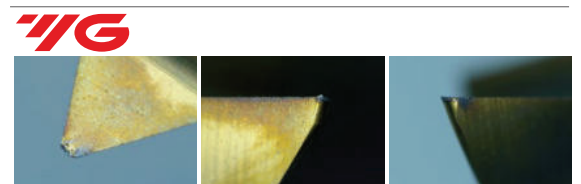
## Holder



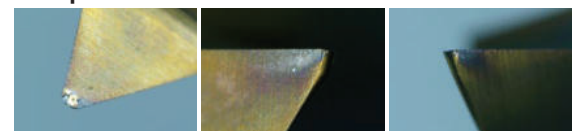
# Success Story

## Cutting Conditions

Size	Ø 6 mm, R 0.2 mm
Work Material	SCM440 (HRc 20)
Cutting Speed	100 m/min.
RPM	637 rev./min.
Feed per Revolution	0.1 mm/rev.
Boring Depth	Axial: 10 mm Radial: 0.15 mm
Coolant	Wet Cut
Operation	Boring
Machine	Turn Mill



### Competitor





## Overview

At present, as demand for small parts (camera lens, mobile phone parts) and medical instruments (implants) increases, demand for small-diameter products capable of high-precision processing is increasing.

### Application

- Turning of Small Bore Components
- Internal Turning(Boring), Grooving and Threading



### Features

- Minimum Diameter(Boring & Profiling series) : Ø 1 mm
- Internal Coolant for Longer Tool life and Enhanced Chip Evacuation
- Secure Connection Design: Pin + Slant Positioning
- 10 Geometries for Various Applications

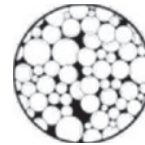
### Benefits

- Reduced Machine Down Time
- Lower Machining Cost

### YG812 - Micro Grain Carbide Grade

**P10 - P20** **M20 - M30** Submicron Grade Carbide Substrate Material for high toughness

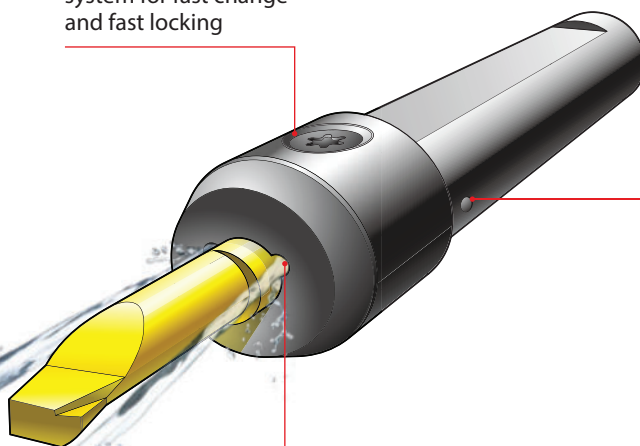
**K20 - K30** **S10 - S25** and wear resistance realizes high precision machining



### Advantages of Nanocut

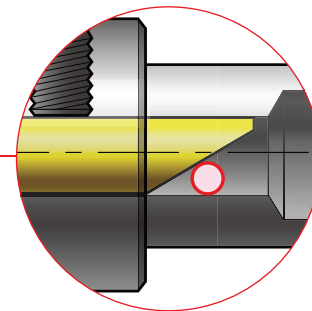
#### Easy Clamping

Secure and Simple system for fast change and fast locking




#### Internal Coolant

Helps chip evacuation and improves tool life



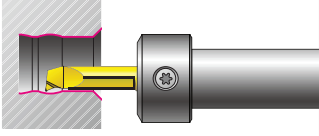
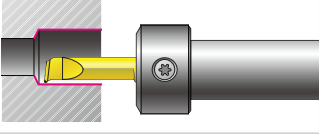
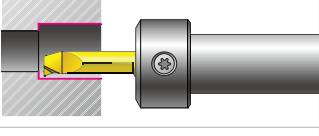
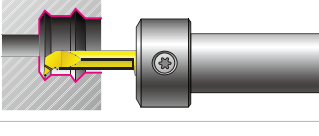
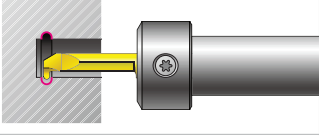
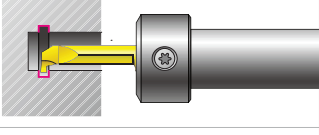
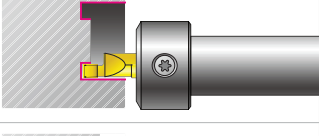
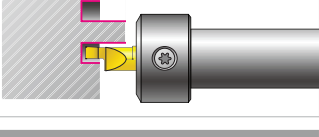
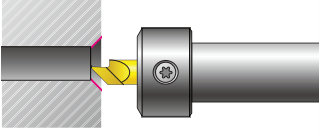
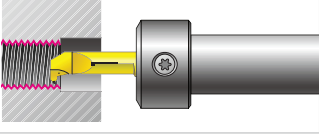

#### Secure Slant Connection

Ensures High repeatability for height and axial position

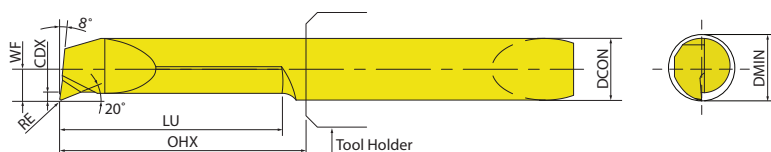
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# Overview

Recommended Cutting Conditions : p.223

Series		KAPR (°)	DCON (mm)	Page
<b>BP</b>	Boring & Profiling 	98	4,6	132
<b>BO</b>	Boring with Chipbreaker 	98		133
<b>BF</b>	90° Boring 	90		134
<b>PR</b>	Profiling 	98		135
Series		CW (mm)	DCON (mm)	Page
<b>GR</b>	Grooving Round 	1.00-2.00	4,6	136
<b>GS</b>	Grooving Square 	0.79-2.00		137
<b>FI</b>	Face Grooving Internal 	1.00-3.00		138
<b>FE</b>	Face Grooving External 	1.00-3.00		138
Series		WF (mm)	DCON (mm)	Page
<b>CH</b>	Chamfering 	0.50-1.10	4,6	139
<b>TH</b>	Threading 	2.00-2.95		140
Series		DCON <sub>WS</sub> (mm)	DCON <sub>MS</sub> (mm)	Page
<b>Holder</b>		4,6	12-25	141

TURNING  
PARTING & GROOVING  
MILLING  
DRILLING  
TECHNICAL INFORMATION



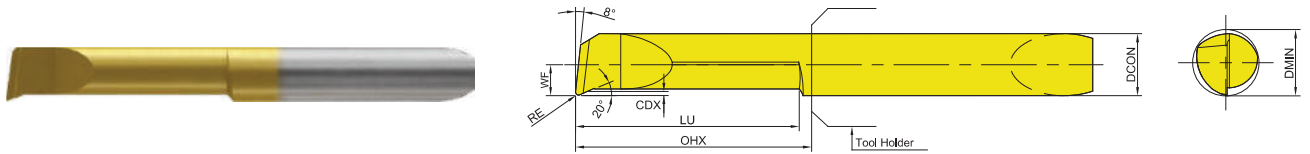
●: Stock item  
○: Order made item

KAPR	DCON (mm)	Designation	EDP	Metric (mm)							YG812
				DMIN	LU	RE	CDX	WF	OHX	OAL	
98°	4	NCBP4R-10.04-005-YG812	NCBP04R1004005T	1	4	0.05	0.1	0.45	13	28	●
		NCBP4R-10.04-010-YG812	NCBP04R1004010T	1	4	0.10	0.1	0.45	13	28	●
		NCBP4R-10.06-005-YG812	NCBP04R1006005T	1	6	0.05	0.1	0.45	13	28	●
		NCBP4R-10.06-010-YG812	NCBP04R1006010T	1	6	0.10	0.1	0.45	13	28	●
		NCBP4R-17.06-005-YG812	NCBP04R1706005T	1.7	6	0.05	0.2	0.7	13	28	○
		NCBP4R-17.06-010-YG812	NCBP04R1706010T	1.7	6	0.10	0.2	0.7	13	28	●
		NCBP4R-17.09-005-YG812	NCBP04R1709005T	1.7	9	0.05	0.2	0.7	13	28	○
		NCBP4R-17.09-010-YG812	NCBP04R1709010T	1.7	9	0.10	0.2	0.7	13	28	●
		NCBP4R-22.06-005-YG812	NCBP04R2206005T	2.2	6	0.05	0.2	0.95	13	28	○
		NCBP4R-22.06-010-YG812	NCBP04R2206010T	2.2	6	0.10	0.2	0.95	13	28	●
		NCBP4R-22.09-005-YG812	NCBP04R2209005T	2.2	9	0.05	0.2	0.95	13	28	○
		NCBP4R-22.09-010-YG812	NCBP04R2209010T	2.2	9	0.10	0.2	0.95	13	28	●
		NCBP4R-22.13-010-YG812	NCBP04R2213010T	2.2	13	0.10	0.2	0.95	18	33	●
		NCBP4R-27.10-005-YG812	NCBP04R2710005T	2.7	10	0.05	0.2	1.2	13	28	○
		NCBP4R-27.10-015-YG812	NCBP04R2710015T	2.7	10	0.15	0.2	1.2	13	28	●
		NCBP4R-27.15-005-YG812	NCBP04R2715005T	2.7	15	0.05	0.2	1.2	18	33	○
		NCBP4R-27.15-015-YG812	NCBP04R2715015T	2.7	15	0.15	0.2	1.2	18	33	●
		NCBP4R-32.10-015-YG812	NCBP04R3210015T	3.2	10	0.15	0.2	1.45	13	28	●
		NCBP4R-32.15-015-YG812	NCBP04R3215015T	3.2	15	0.15	0.2	1.45	18	33	●
		NCBP4R-32.20-005-YG812	NCBP04R3220005T	3.2	20	0.05	0.2	1.45	23	38	○
NCBP4R-32.20-015-YG812	NCBP04R3220015T	3.2	20	0.15	0.2	1.45	23	38	●		
NCBP4R-42.10-015-YG812	NCBP04R4210015T	4.2	10	0.15	0.3	1.95	13	28	●		
NCBP4R-42.15-005-YG812	NCBP04R4215005T	4.2	15	0.05	0.3	1.95	18	33	○		
NCBP4R-42.15-015-YG812	NCBP04R4215015T	4.2	15	0.15	0.3	1.95	18	33	●		
NCBP4R-42.20-005-YG812	NCBP04R4220005T	4.2	20	0.05	0.3	1.95	23	38	○		
NCBP4R-42.20-015-YG812	NCBP04R4220015T	4.2	20	0.15	0.3	1.95	23	38	●		
NCBP4R-42.25-005-YG812	NCBP04R4225005T	4.2	25	0.05	0.3	1.95	28	43	○		
NCBP4R-42.25-015-YG812	NCBP04R4225015T	4.2	25	0.15	0.3	1.95	28	43	●		
6	NCBP6R-62.15-020-YG812	NCBP06R6215020T	6.2	15	0.20	0.5	2.95	20.5	43	●	
	NCBP6R-62.20-020-YG812	NCBP06R6220020T	6.2	20	0.20	0.5	2.95	25.5	48	●	
	NCBP6R-62.25-020-YG812	NCBP06R6225020T	6.2	25	0.20	0.5	2.95	30.5	53	●	
	NCBP6R-62.30-020-YG812	NCBP06R6230020T	6.2	30	0.20	0.5	2.95	35.5	58	●	
	NCBP6R-62.35-020-YG812	NCBP06R6235020T	6.2	35	0.20	0.5	2.95	40.5	63	●	
	NCBP6R-62.40-020-YG812	NCBP06R6240020T	6.2	40	0.20	0.5	2.95	45.5	68	●	

Boring bar - Inserts

**BO - Boring with Chip Breaker**

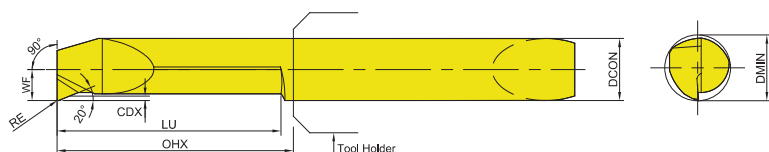
NEW



●: Stock item  
○: Order made item

KAPR	DCON (mm)	Designation	EDP	Metric (mm)							YG812
				DMIN	LU	RE	CDX	WF	OHX	OAL	
98°	4	NCBO4R - 10.06 - 005 - YG812	NCBO04R1006005T	1	6	0.05	0.1	0.45	13	28	○
		NCBO4R - 10.06 - 010 - YG812	NCBO04R1006010T	1	6	0.10	0.1	0.45	13	28	●
		NCBO4R - 17.09 - 005 - YG812	NCBO04R1709005T	1.7	9	0.05	0.2	0.7	13	28	○
		NCBO4R - 17.09 - 010 - YG812	NCBO04R1709010T	1.7	9	0.10	0.2	0.7	13	28	○
		NCBO4R - 22.09 - 005 - YG812	NCBO04R2209005T	2.2	9	0.05	0.2	0.95	13	28	○
		NCBO4R - 22.09 - 010 - YG812	NCBO04R2209010T	2.2	9	0.10	0.2	0.95	13	28	●
		NCBO4R - 22.13 - 010 - YG812	NCBO04R2213010T	2.2	13	0.10	0.2	0.95	18	33	○
		NCBO4R - 27.15 - 005 - YG812	NCBO04R2715005T	2.7	15	0.05	0.2	1.2	18	33	○
	NCBO4R - 27.15 - 015 - YG812	NCBO04R2715015T	2.7	15	0.15	0.2	1.2	18	33	○	
	NCBO4R - 32.15 - 015 - YG812	NCBO04R3215015T	3.2	15	0.15	0.2	1.45	18	33	●	
	NCBO4R - 32.20 - 005 - YG812	NCBO04R3220005T	3.2	20	0.05	0.2	1.45	23	38	○	
	NCBO4R - 32.20 - 015 - YG812	NCBO04R3220015T	3.2	20	0.15	0.2	1.45	23	38	●	
	NCBO4R - 42.20 - 005 - YG812	NCBO04R4220005T	4.2	20	0.05	0.3	1.95	23	38	○	
	NCBO4R - 42.20 - 015 - YG812	NCBO04R4220015T	4.2	20	0.15	0.3	1.95	23	38	●	
	NCBO4R - 42.25 - 005 - YG812	NCBO04R4225005T	4.2	25	0.05	0.3	1.95	28	43	○	
	NCBO4R - 42.25 - 015 - YG812	NCBO04R4225015T	4.2	25	0.15	0.3	1.95	28	43	●	
6	NCBO6R - 62.15 - 020 - YG812	NCBO06R6215020T	6.2	15	0.20	0.5	2.95	20.5	43	●	
	NCBO6R - 62.25 - 020 - YG812	NCBO06R6225020T	6.2	25	0.20	0.5	2.95	30.5	53	●	
	NCBO6R - 62.30 - 020 - YG812	NCBO06R6230020T	6.2	30	0.20	0.5	2.95	35.5	58	●	
	NCBO6R - 62.35 - 020 - YG812	NCBO06R6235020T	6.2	35	0.20	0.5	2.95	40.5	63	●	
	NCBO6R - 62.40 - 020 - YG812	NCBO06R6240020T	6.2	40	0.20	0.5	2.95	45.5	68	○	

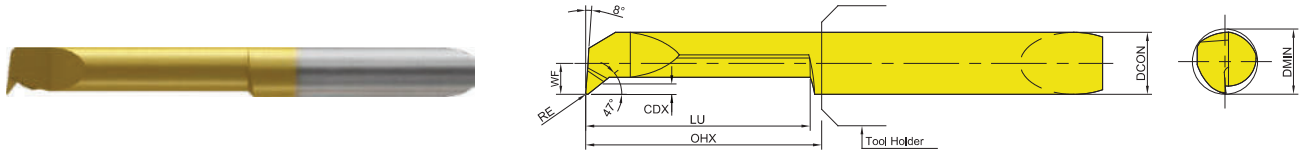
Boring bar - Inserts  
**BF - 90° Boring** NEW



●: Stock item  
 ○: Order made item

KAPR	DCON (mm)	Designation	EDP	Metric (mm)							YG812
				DMIN	LU	RE	CDX	WF	OHX	OAL	
90°	4	NCBF4R-10.04-010-YG812	NCBF04R1004010T	1	4	0.10	0.1	0.45	13	28	○
		NCBF4R-10.06-010-YG812	NCBF04R1006010T	1	6	0.10	0.1	0.45	13	28	○
		NCBF4R-17.06-010-YG812	NCBF04R1706010T	1.7	6	0.10	0.2	0.7	13	28	○
		NCBF4R-17.09-010-YG812	NCBF04R1709010T	1.7	9	0.10	0.2	0.7	13	28	○
		NCBF4R-22.06-010-YG812	NCBF04R2206010T	2.2	6	0.10	0.2	0.95	13	28	○
		NCBF4R-22.09-010-YG812	NCBF04R2209010T	2.2	9	0.10	0.2	0.95	13	28	○
		NCBF4R-22.13-010-YG812	NCBF04R2213010T	2.2	13	0.10	0.2	0.95	18	33	○
		NCBF4R-27.10-015-YG812	NCBF04R2710015T	2.7	10	0.15	0.2	1.2	13	28	○
		NCBF4R-27.15-015-YG812	NCBF04R2715015T	2.7	15	0.15	0.2	1.2	18	33	○
		NCBF4R-32.10-015-YG812	NCBF04R3210015T	3.2	10	0.15	0.2	1.45	13	28	○
		NCBF4R-32.15-015-YG812	NCBF04R3215015T	3.2	15	0.15	0.2	1.45	18	33	○
		NCBF4R-32.20-015-YG812	NCBF04R3220015T	3.2	20	0.15	0.2	1.45	23	38	○
		NCBF4R-42.10-015-YG812	NCBF04R4210015T	4.2	10	0.15	0.3	1.95	13	28	○
		NCBF4R-42.15-015-YG812	NCBF04R4215015T	4.2	15	0.15	0.3	1.95	18	33	○
NCBF4R-42.20-015-YG812	NCBF04R4220015T	4.2	20	0.15	0.3	1.95	23	38	○		
NCBF4R-42.25-015-YG812	NCBF04R4225015T	4.2	25	0.15	0.3	1.95	28	43	○		
90°	6	NCBF6R-62.15-020-YG812	NCBF06R6215020T	6.2	15	0.20	0.5	2.95	20.5	43	○
		NCBF6R-62.20-020-YG812	NCBF06R6220020T	6.2	20	0.20	0.5	2.95	25.5	48	○
		NCBF6R-62.25-020-YG812	NCBF06R6225020T	6.2	25	0.20	0.5	2.95	30.5	53	○
		NCBF6R-62.30-020-YG812	NCBF06R6230020T	6.2	30	0.20	0.5	2.95	35.5	58	○
		NCBF6R-62.35-020-YG812	NCBF06R6235020T	6.2	35	0.20	0.5	2.95	40.5	63	○
		NCBF6R-62.40-020-YG812	NCBF06R6240020T	6.2	40	0.20	0.5	2.95	45.5	68	○

Boring bar - Inserts **NEW**  
**PR - Profiling**



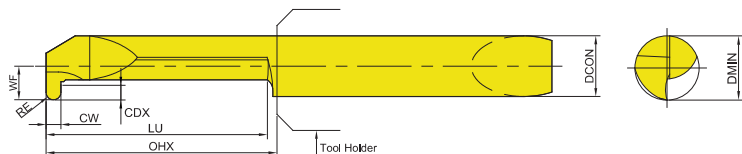
●: Stock item  
 ○: Order made item

KAPR	DCON (mm)	Designation	EDP	Metric (mm)							YG812
				DMIN	LU	RE	CDX	WF	OHX	OAL	
98°	4	NCPR4R - 10.04 - 010 - YG812	NCPR04R1004010T	1	4	0.10	0.1	0.45	13	28	○
		NCPR4R - 10.06 - 010 - YG812	NCPR04R1006010T	1	6	0.10	0.1	0.45	13	28	○
		NCPR4R - 17.06 - 010 - YG812	NCPR04R1706010T	1.7	6	0.10	0.2	0.7	13	28	○
		NCPR4R - 17.09 - 010 - YG812	NCPR04R1709010T	1.7	9	0.10	0.2	0.7	13	28	○
		NCPR4R - 22.06 - 010 - YG812	NCPR04R2206010T	2.2	6	0.10	0.2	0.95	13	28	○
		NCPR4R - 22.09 - 010 - YG812	NCPR04R2209010T	2.2	9	0.10	0.2	0.95	13	28	○
		NCPR4R - 22.13 - 010 - YG812	NCPR04R2213010T	2.2	13	0.10	0.2	0.95	18	33	○
		NCPR4R - 27.10 - 015 - YG812	NCPR04R2710015T	2.7	10	0.15	0.2	1.2	13	28	○
		NCPR4R - 27.15 - 015 - YG812	NCPR04R2715015T	2.7	15	0.15	0.2	1.2	18	33	○
		NCPR4R - 32.10 - 015 - YG812	NCPR04R3210015T	3.2	10	0.15	0.2	1.45	13	28	○
		NCPR4R - 32.15 - 015 - YG812	NCPR04R3215015T	3.2	15	0.15	0.2	1.45	18	33	○
		NCPR4R - 32.20 - 015 - YG812	NCPR04R3220015T	3.2	20	0.15	0.2	1.45	23	38	○
		NCPR4R - 42.10 - 015 - YG812	NCPR04R4210015T	4.2	10	0.15	0.3	1.95	13	28	●
		NCPR4R - 42.15 - 015 - YG812	NCPR04R4215015T	4.2	15	0.15	0.3	1.95	18	33	●
		NCPR4R - 42.20 - 015 - YG812	NCPR04R4220015T	4.2	20	0.15	0.3	1.95	23	38	●
NCPR4R - 42.25 - 015 - YG812	NCPR04R4225015T	4.2	25	0.15	0.3	1.95	28	43	○		
6		NCPR6R - 62.15 - 020 - YG812	NCPR06R6215020T	6.2	15	0.20	0.5	2.95	20.5	43	●
		NCPR6R - 62.20 - 020 - YG812	NCPR06R6220020T	6.2	20	0.20	0.5	2.95	25.5	48	●
		NCPR6R - 62.25 - 020 - YG812	NCPR06R6225020T	6.2	25	0.20	0.5	2.95	30.5	53	○
		NCPR6R - 62.30 - 015 - YG812	NCPR06R6230015T	6.2	30	0.15	0.5	2.95	35.5	58	●
		NCPR6R - 62.30 - 020 - YG812	NCPR06R6230020T	6.2	30	0.20	0.5	2.95	35.5	58	○
		NCPR6R - 62.35 - 020 - YG812	NCPR06R6235020T	6.2	35	0.20	0.5	2.95	40.5	63	○
		NCPR6R - 62.40 - 020 - YG812	NCPR06R6240020T	6.2	40	0.20	0.5	2.95	45.5	68	○

Boring bar - Inserts

## GR - Grooving Round

**NEW**



●: Stock item  
 ○: Order made item

DCON (mm)	Designation	EDP	Metric (mm)									YG812
			DMIN	LU	RE	CW	CDX	WF	OHX	OAL		
4	NCGR4R - 42.15 - 10x08 - YG812	NCGR04R4215100T	4.2	15	0.5	1.0	0.8	1.95	18	33	○	
	NCGR4R - 42.15 - 12x08 - YG812	NCGR04R4215120T	4.2	15	0.58	1.2	0.8	1.95	18	33	○	
	NCGR4R - 42.15 - 15x08 - YG812	NCGR04R4215150T	4.2	15	0.75	1.5	1	1.95	18	33	○	
	NCGR4R - 42.15 - 16x08 - YG812	NCGR04R4215160T	4.2	15	0.81	1.6	1	1.95	18	33	○	
6	NCGR6R - 62.25 - 10x18 - YG812	NCGR06R6225100T	6.2	25	0.5	1.0	1.8	2.95	30.5	53	○	
	NCGR6R - 62.25 - 15x18 - YG812	NCGR06R6225150T	6.2	25	0.75	1.5	1.8	2.95	30.5	53	○	
	NCGR6R - 62.25 - 16x18 - YG812	NCGR06R6225160T	6.2	25	0.81	1.6	1.8	2.95	30.5	53	○	
	NCGR6R - 62.25 - 20x18 - YG812	NCGR06R6225200T	6.2	25	1	2.0	1.8	2.95	30.5	53	○	

TURNING

PARTING & GROOVING

MILLING

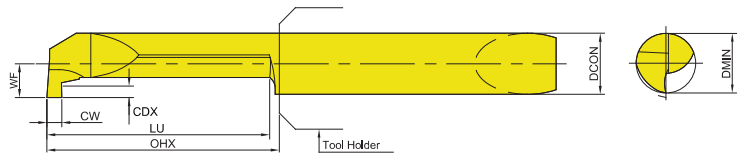
DRILLING

TECHNICAL INFORMATION

Boring bar - Inserts

# GS - Grooving Square

**NEW**



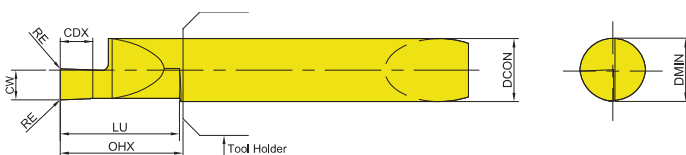
●: Stock item  
○: Order made item

DCON (mm)	Designation	EDP	Metric (mm)							YG812
			DMIN	LU	CW	CDX	WF	OHX	OAL	
4	NCGS4R - 42.10 - 079x08 - YG812	NCGS04R4210079T	4.2	10	0.79	0.8	1.95	13	38	○
	NCGS4R - 42.15 - 079x08 - YG812	NCGS04R4215079T	4.2	15	0.79	0.8	1.95	18	43	○
	NCGS4R - 42.20 - 079x08 - YG812	NCGS04R4220079T	4.2	20	0.79	0.8	1.95	23	48	○
	NCGS4R - 42.10 - 100x08 - YG812	NCGS04R4210100T	4.2	10	1.00	0.8	1.95	13	38	●
	NCGS4R - 42.15 - 100x08 - YG812	NCGS04R4215100T	4.2	15	1.00	0.8	1.95	18	43	●
	NCGS4R - 42.20 - 100x08 - YG812	NCGS04R4220100T	4.2	20	1.00	0.8	1.95	23	48	○
6	NCGS6R - 62.10 - 079x18 - YG812	NCGS06R6210079T	6.2	10	0.79	1.8	2.95	15.5	38	○
	NCGS6R - 62.15 - 079x18 - YG812	NCGS06R6215079T	6.2	15	0.79	1.8	2.95	20.5	43	○
	NCGS6R - 62.25 - 079x18 - YG812	NCGS06R6225079T	6.2	25	0.79	1.8	2.95	30.5	53	○
	NCGS6R - 62.35 - 079x18 - YG812	NCGS06R6235079T	6.2	35	0.79	1.8	2.95	40.5	63	○
	NCGS6R - 62.10 - 100x18 - YG812	NCGS06R6210100T	6.2	10	1.00	1.8	2.95	15.5	38	○
	NCGS6R - 62.15 - 100x18 - YG812	NCGS06R6215100T	6.2	15	1.00	1.8	2.95	20.5	43	●
	NCGS6R - 62.25 - 100x18 - YG812	NCGS06R6225100T	6.2	25	1.00	1.8	2.95	30.5	53	●
	NCGS6R - 62.35 - 100x18 - YG812	NCGS06R6235100T	6.2	35	1.00	1.8	2.95	40.5	63	○
	NCGS6R - 62.10 - 117x18 - YG812	NCGS06R6210117T	6.2	10	1.17	1.8	2.95	15.5	38	○
	NCGS6R - 62.15 - 117x18 - YG812	NCGS06R6215117T	6.2	15	1.17	1.8	2.95	20.5	43	○
	NCGS6R - 62.25 - 117x18 - YG812	NCGS06R6225117T	6.2	25	1.17	1.8	2.95	30.5	53	○
	NCGS6R - 62.35 - 117x18 - YG812	NCGS06R6235117T	6.2	35	1.17	1.8	2.95	40.5	63	○
	NCGS6R - 62.10 - 150x18 - YG812	NCGS06R6210150T	6.2	10	1.50	1.8	2.95	15.5	38	●
	NCGS6R - 62.15 - 150x18 - YG812	NCGS06R6215150T	6.2	15	1.50	1.8	2.95	20.5	43	●
	NCGS6R - 62.25 - 150x18 - YG812	NCGS06R6225150T	6.2	25	1.50	1.8	2.95	30.5	53	●
	NCGS6R - 62.35 - 150x18 - YG812	NCGS06R6235150T	6.2	35	1.50	1.8	2.95	40.5	63	○
	NCGS6R - 62.10 - 157x18 - YG812	NCGS06R6210157T	6.2	10	1.57	1.8	2.95	15.5	38	○
	NCGS6R - 62.15 - 157x18 - YG812	NCGS06R6215157T	6.2	15	1.57	1.8	2.95	20.5	43	○
	NCGS6R - 62.25 - 157x18 - YG812	NCGS06R6225157T	6.2	25	1.57	1.8	2.95	30.5	53	○
	NCGS6R - 62.35 - 157x18 - YG812	NCGS06R6235157T	6.2	35	1.57	1.8	2.95	40.5	63	○
	NCGS6R - 62.10 - 198x18 - YG812	NCGS06R6210198T	6.2	10	1.98	1.8	2.95	15.5	38	○
	NCGS6R - 62.15 - 198x18 - YG812	NCGS06R6215198T	6.2	15	1.98	1.8	2.95	20.5	43	○
	NCGS6R - 62.25 - 198x18 - YG812	NCGS06R6225198T	6.2	25	1.98	1.8	2.95	30.5	53	○
	NCGS6R - 62.30 - 198x18 - YG812	NCGS06R6230198T	6.2	30	1.98	1.8	2.95	35.5	58	○
NCGS6R - 62.10 - 200x18 - YG812	NCGS06R6210200T	6.2	10	2.00	1.8	2.95	15.5	38	●	
NCGS6R - 62.15 - 200x18 - YG812	NCGS06R6215200T	6.2	15	2.00	1.8	2.95	20.5	43	●	
NCGS6R - 62.25 - 200x18 - YG812	NCGS06R6225200T	6.2	25	2.00	1.8	2.95	30.5	53	●	

Boring bar - Inserts

# FI - Face Grooving Internal

**NEW**



●: Stock item  
○: Order made item

DCON (mm)	Designation	EDP	Metric (mm)								YG812
			DMIN	LU	RE	CW	CDX	WF	OHX	OAL	
6	NCFI6R - 62.15 - 10x20 - YG812	NCFI06R6215010T	6.2	15	0.1	1.0	2.0	2.95	20.5	43	●
	NCFI6R - 62.15 - 15x30 - YG812	NCFI06R6215015T	6.2	15	0.1	1.5	3.0	2.95	20.5	43	●
	NCFI6R - 62.15 - 20x40 - YG812	NCFI06R6215020T	6.2	15	0.1	2.0	4.0	2.95	20.5	43	●
	NCFI6R - 62.15 - 25x50 - YG812	NCFI06R6215025T	6.2	15	0.1	2.5	5.0	2.95	20.5	43	●
	NCFI6R - 62.15 - 30x60 - YG812	NCFI06R6215030T	6.2	15	0.1	3.0	6.0	2.95	20.5	43	●

TURNING

PARTING & GROOVING

MILLING

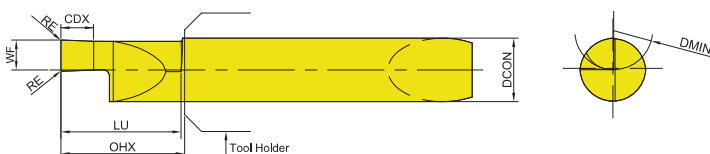
DRILLING

TECHNICAL INFORMATION

Boring bar - Inserts

# FE - Face Grooving External

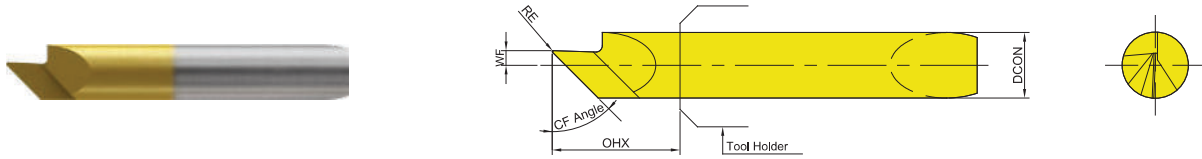
**NEW**



●: Stock item  
○: Order made item

DCON (mm)	Designation	EDP	Metric (mm)								YG812
			DMIN	LU	RE	CW	CDX	WF	OHX	OAL	
6	NCFE6R - 62.15 - 10x20 - YG812	NCFE06R6215010T	6.2	15	0.1	1.0	2.0	2.95	20.5	43	●
	NCFE6R - 62.15 - 15x30 - YG812	NCFE06R6215015T	6.2	15	0.1	1.5	3.0	2.95	20.5	43	●
	NCFE6R - 62.15 - 20x40 - YG812	NCFE06R6215020T	6.2	15	0.1	2.0	4.0	2.95	20.5	43	●
	NCFE6R - 62.15 - 25x50 - YG812	NCFE06R6215025T	6.2	15	0.1	2.5	5.0	2.95	20.5	43	●
	NCFE6R - 62.15 - 30x60 - YG812	NCFE06R6215030T	6.2	15	0.1	3.0	6.0	2.95	20.5	43	●

Boring bar - Inserts  
**CH - Chamfering** NEW

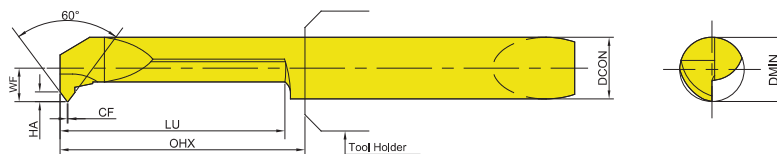


●: Stock item  
 ○: Order made item

KAPR	DCON (mm)	Designation	EDP	Metric (mm)						YG812
				DMIN	RE	CDX	WF	OHX	OAL	
45°	6	NCCH6R - 10.03 - 45 - YG812	NCCH06R103045T	1.0	0.2	3.5	1.1	15.5	38	○
60°		NCCH6R - 10.04 - 60 - YG812	NCCH06R103060T	1.0	0.2	4	0.5	15.5	38	○

TURNING  
PARTING & GROOVING  
MILLING  
DRILLING  
TECHNICAL INFORMATION

TURNING



PARTING & GROOVING

\* P-60 : Partial Profile, 60°

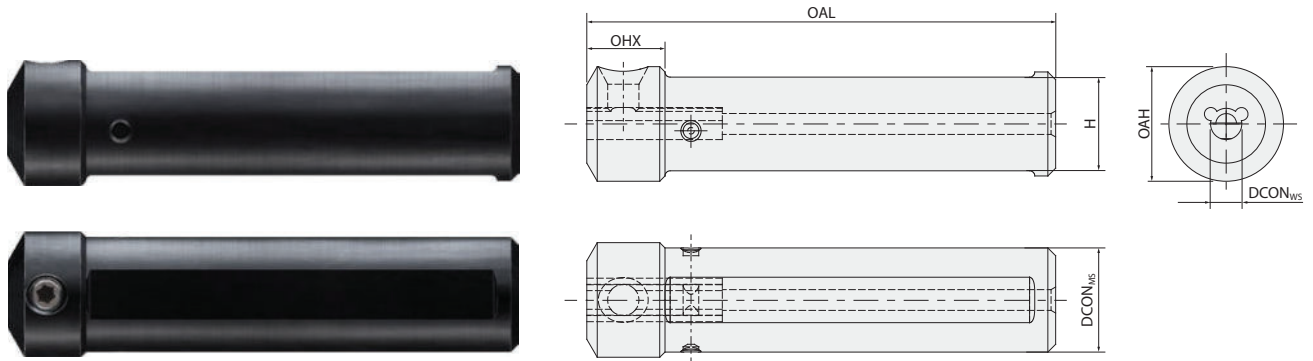
DCON (mm)	Designation	EDP	Metric (mm)										YG812
			DMIN	LU	TPN	TPX	WF	HA	CF	OHX	OAL		
4	NCTH04R - 42.15 - 050 - P - 60 - YG812	NCTV04R4215050T	4.2	15	0.50	0.70	2	0.45	0.06	18	33	○	
	NCTH04R - 42.15 - 075 - P - 60 - YG812	NCTV04R4215075T	4.2	15	0.75	1.00	2.35	0.65	0.09	18	33	○	
	NCTH04R - 42.15 - 100 - P - 60 - YG812	NCTV04R4215100T	4.2	15	1.00	1.25	2.25	0.8	0.12	18	33	○	
6	NCTH06R - 62.15 - 100 - P - 60 - YG812	NCTV06R6215100T	6.2	15	1.00	1.25	2.95	0.8	0.12	20.5	43	○	
	NCTH06R - 62.15 - 125 - P - 60 - YG812	NCTV06R6215125T	6.2	15	1.25	1.50	2.3	0.97	0.15	20.5	43	○	
	NCTH06R - 62.15 - 150 - P - 60 - YG812	NCTV06R6215150T	6.2	15	1.50	1.75	2.95	1.14	0.18	20.5	43	○	

MILLING

DRILLING

TECHNICAL INFORMATION

Boring bar - Holder  
**Holder** NEW



Scale	Insert Size (DCON <sub>MS</sub> )	Designation	EDP	DCON <sub>MS</sub>	OAL	H	OAH	OHX
Metric (mm)	4	NCHI - 12.4	ZBR0400012	12	70	10	15.5	14
		NCHI - 16.4	ZBR0400016	16	75	14	17.5	
		NCHI - 20.4	ZBR0400020	20	90	18	20	
		NCHI - 22.4	ZBR0400022	22	110	20	22	
		NCHI - 25.4	ZBR0400025	25	110	23	25	
	6	NCHI - 12.6	ZBR0600012	12	70	10	16.5	
		NCHI - 16.6	ZBR0600016	16	75	14	18.5	
		NCHI - 20.6	ZBR0600020	20	90	18	22	
		NCHI - 22.6	ZBR0600022	22	110	20	22	
		NCHI - 25.6	ZBR0600025	25	110	23	25	

TURNING  
 PARTING & GROOVING  
 MILLING  
 DRILLING  
 TECHNICAL INFORMATION